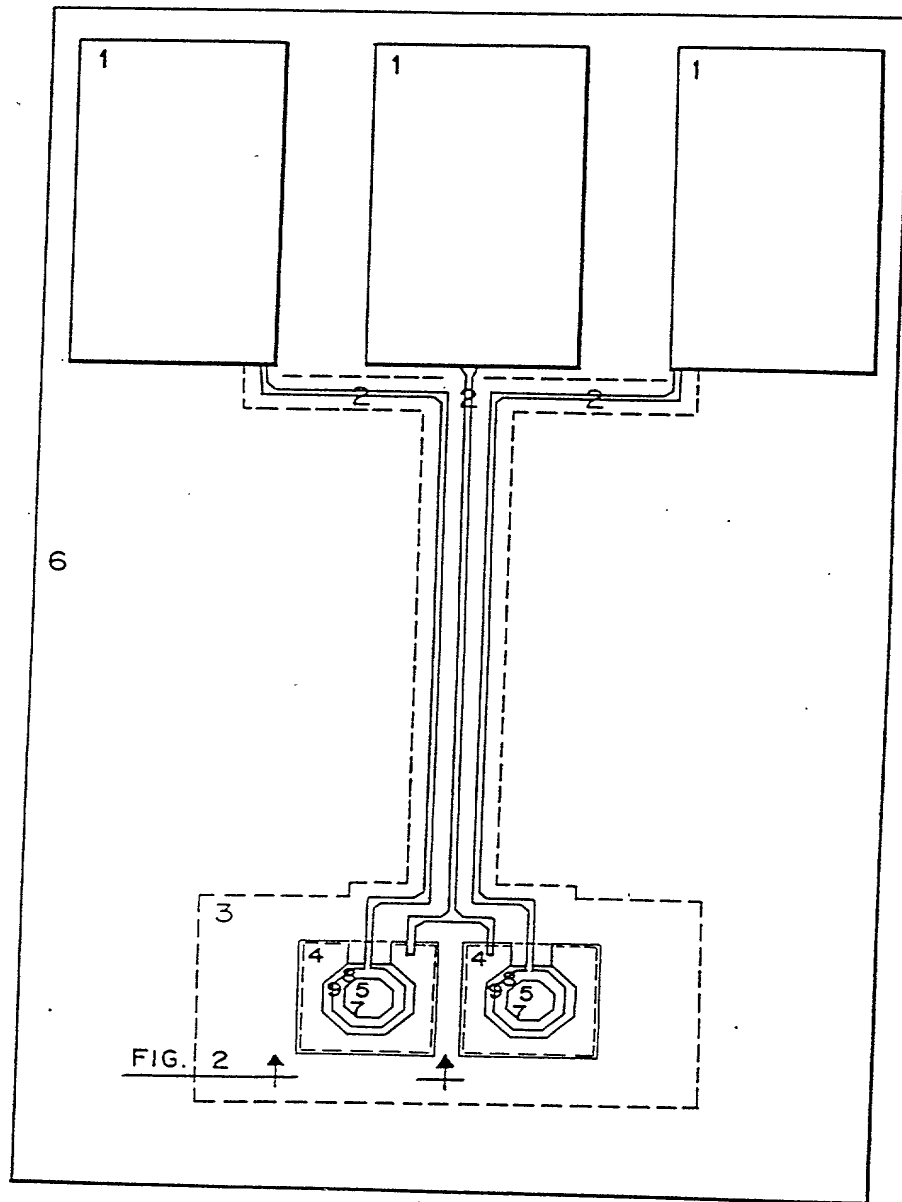


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FIG. 1



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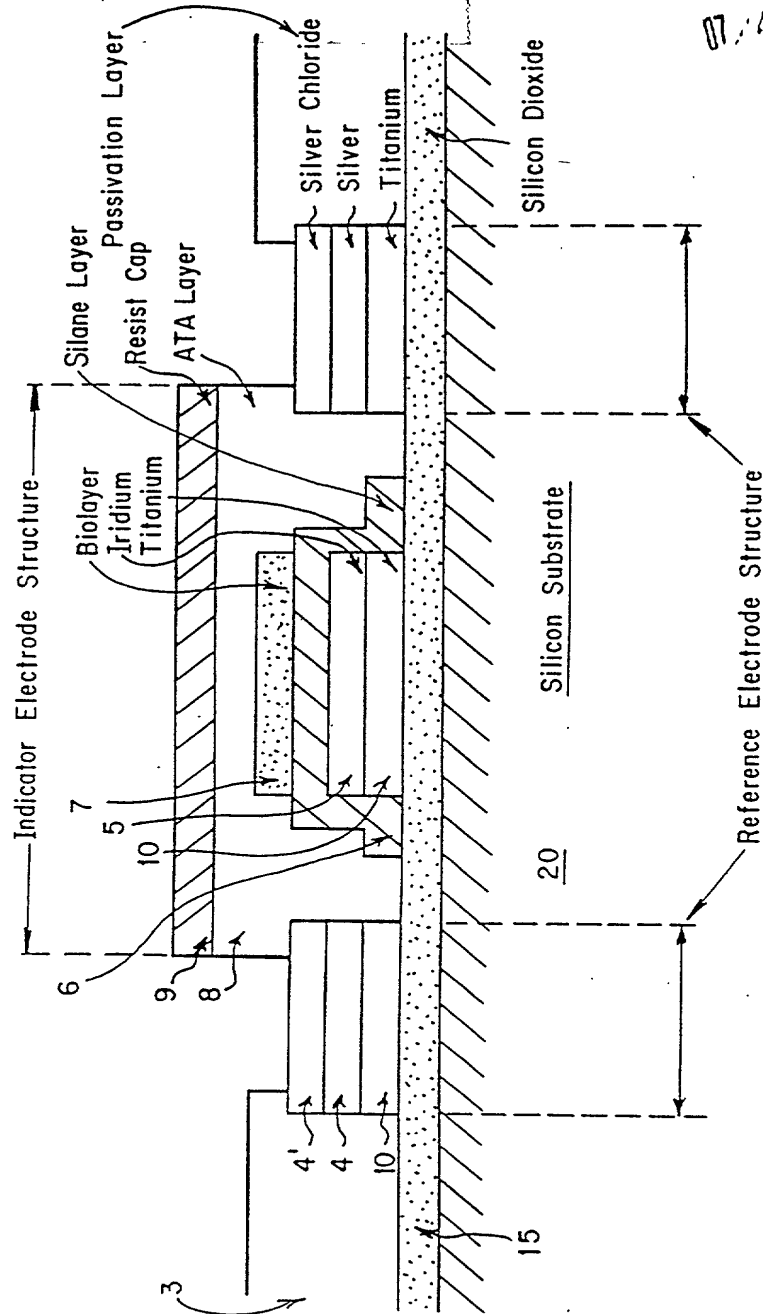


FIG. 3

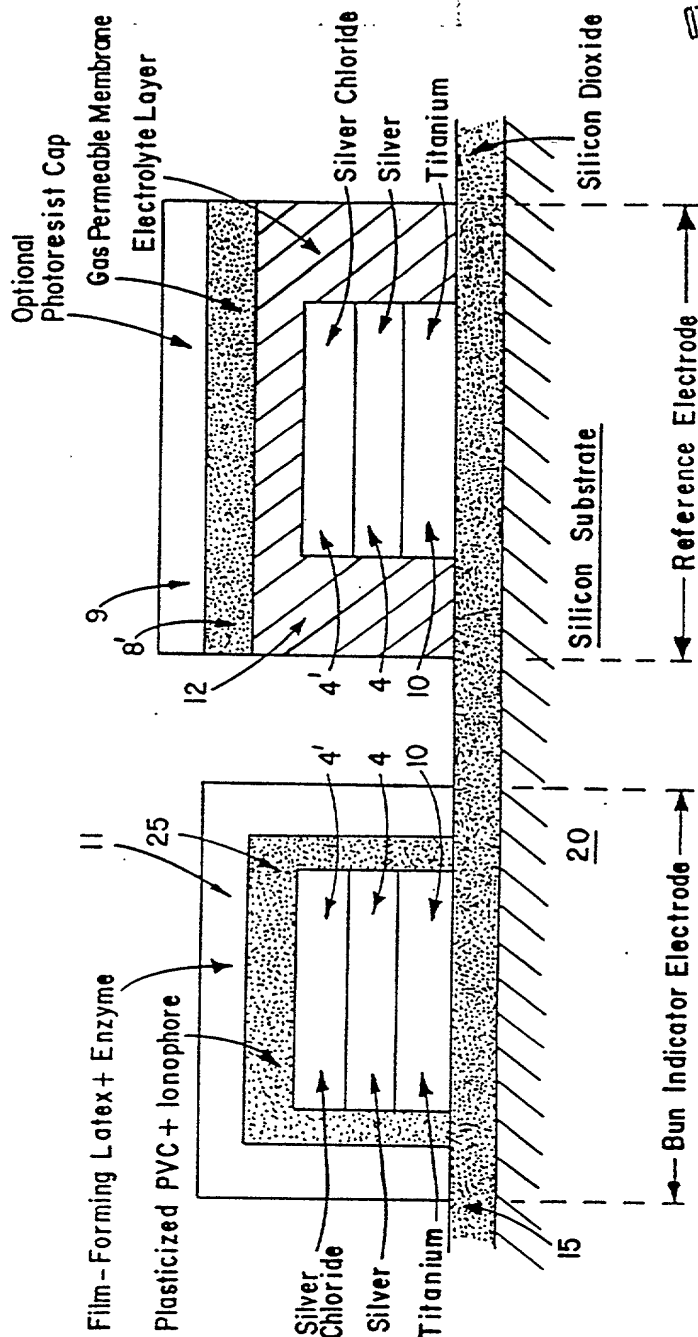
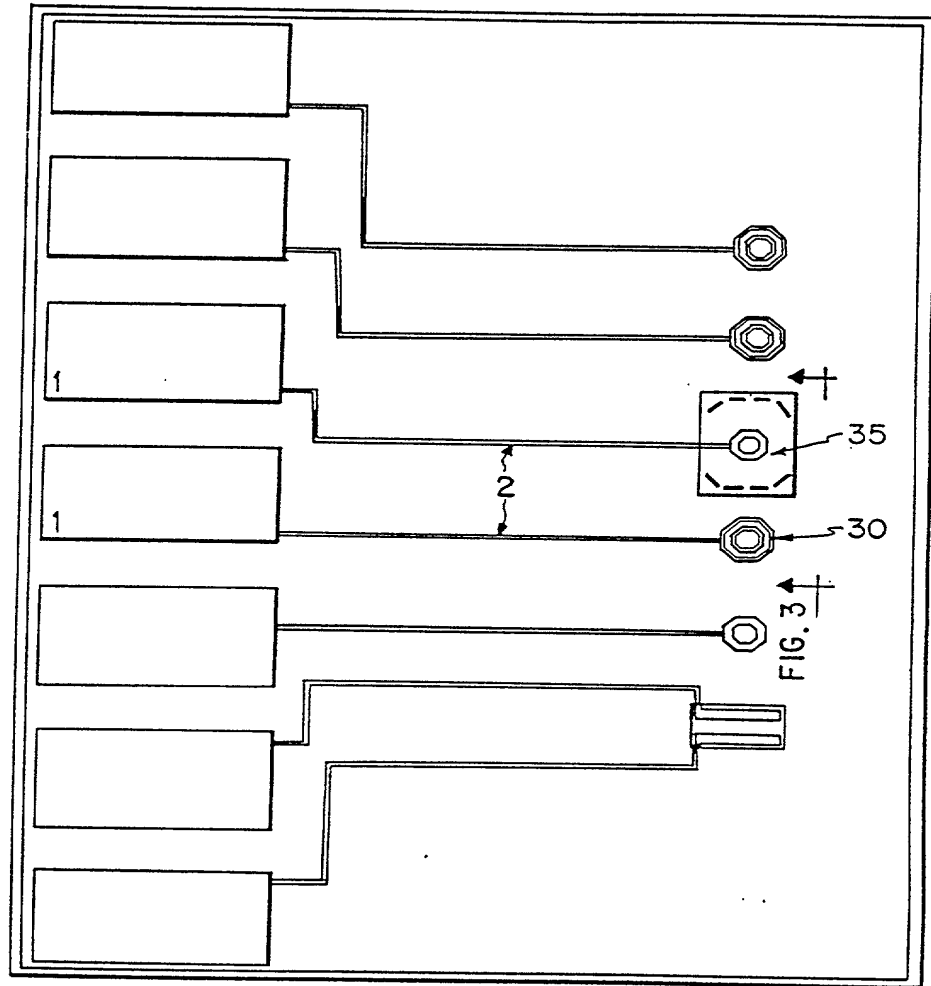


FIG. 4



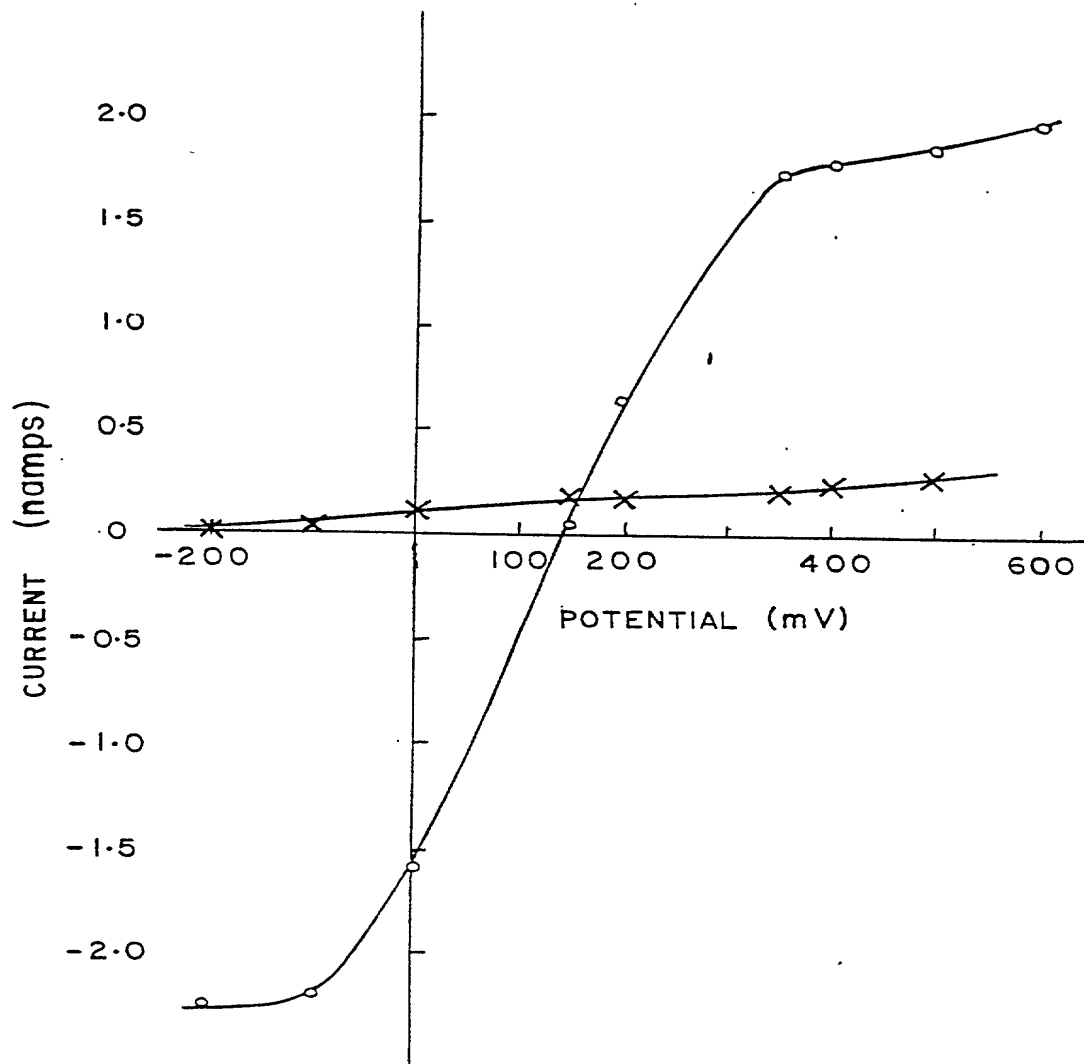
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FIG. 5



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FIG. 6

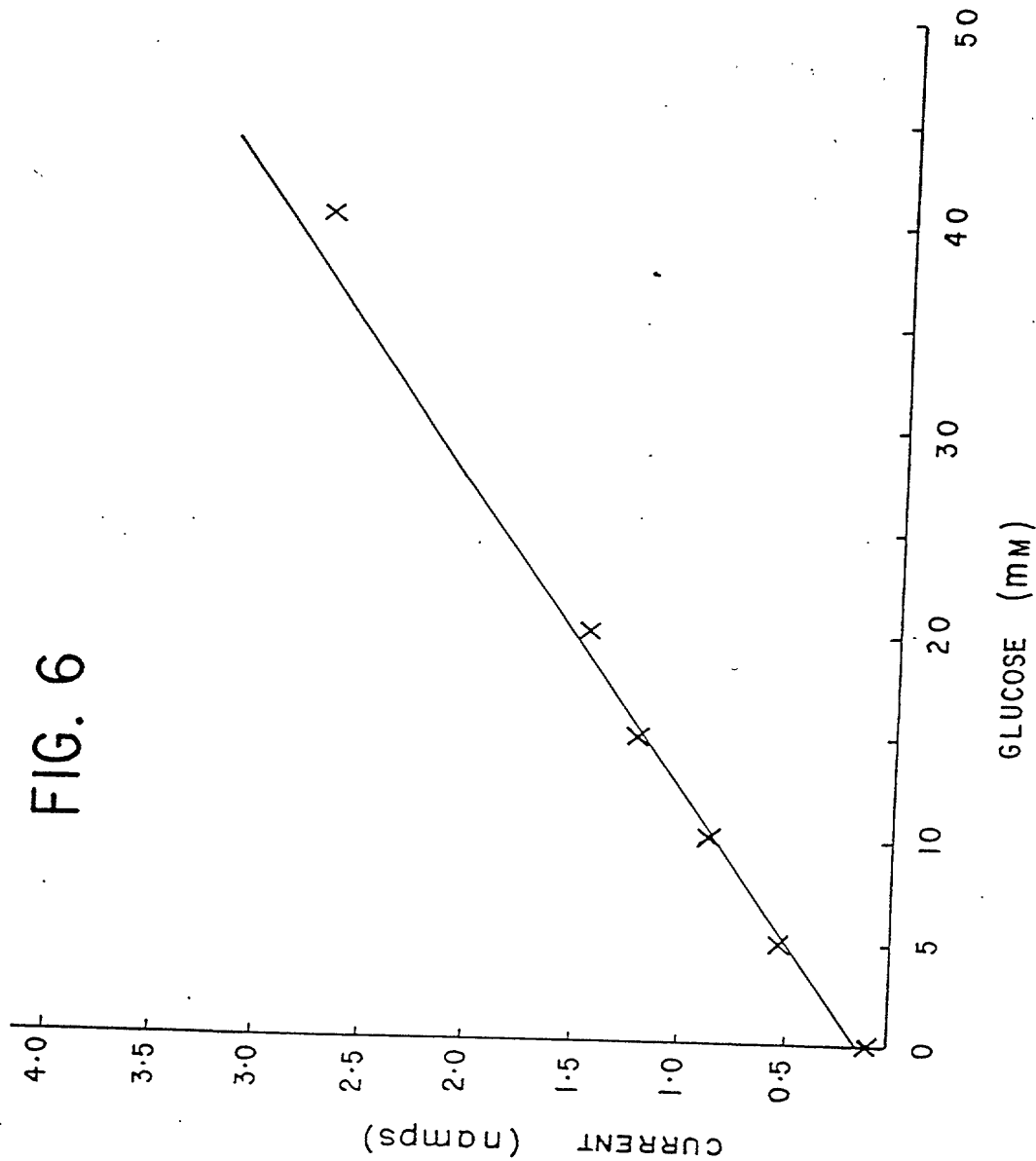
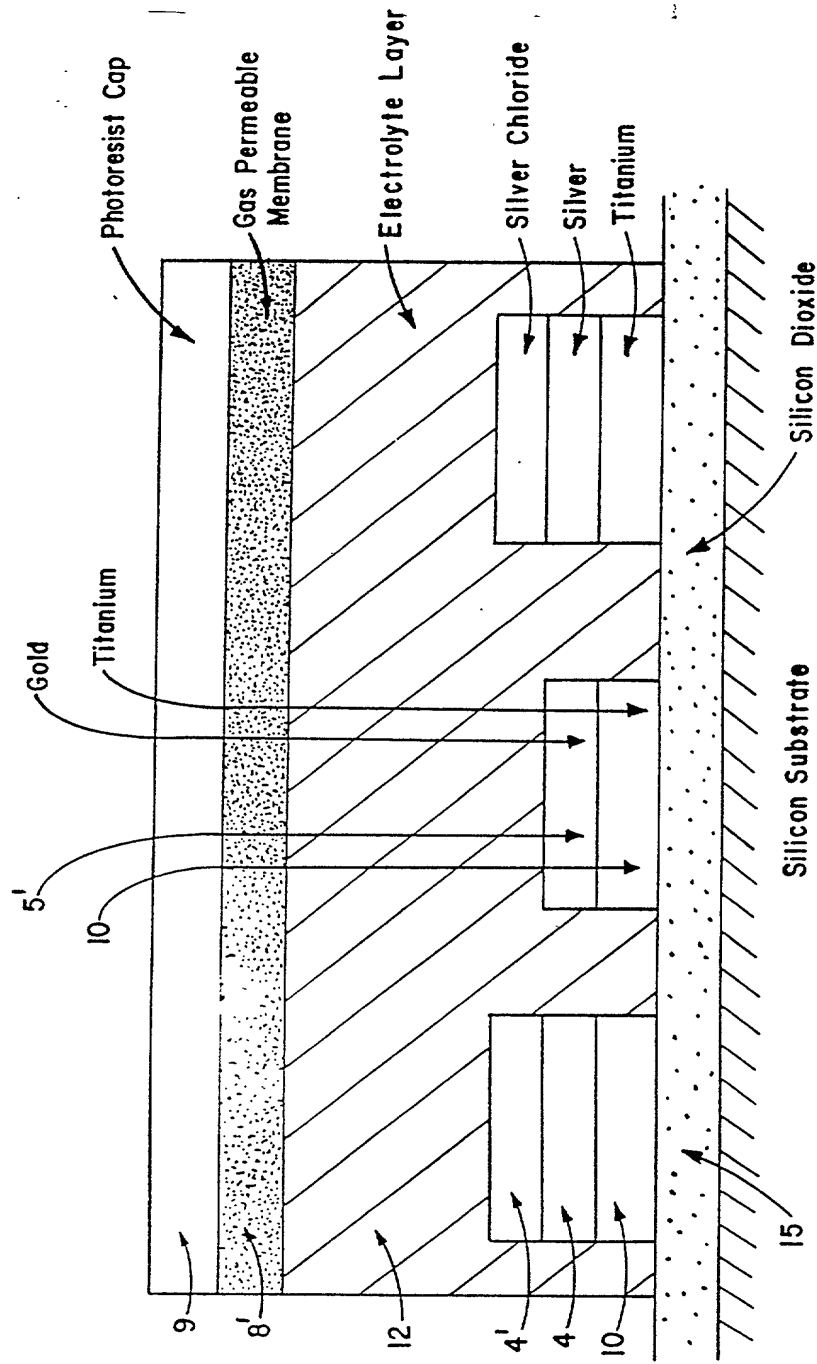


FIG. 7A

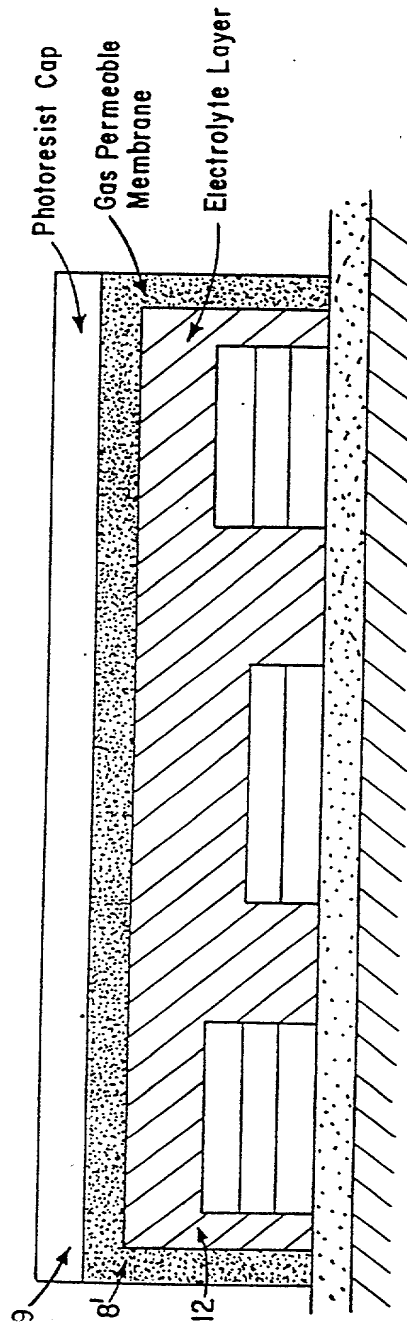


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FIG. 7B



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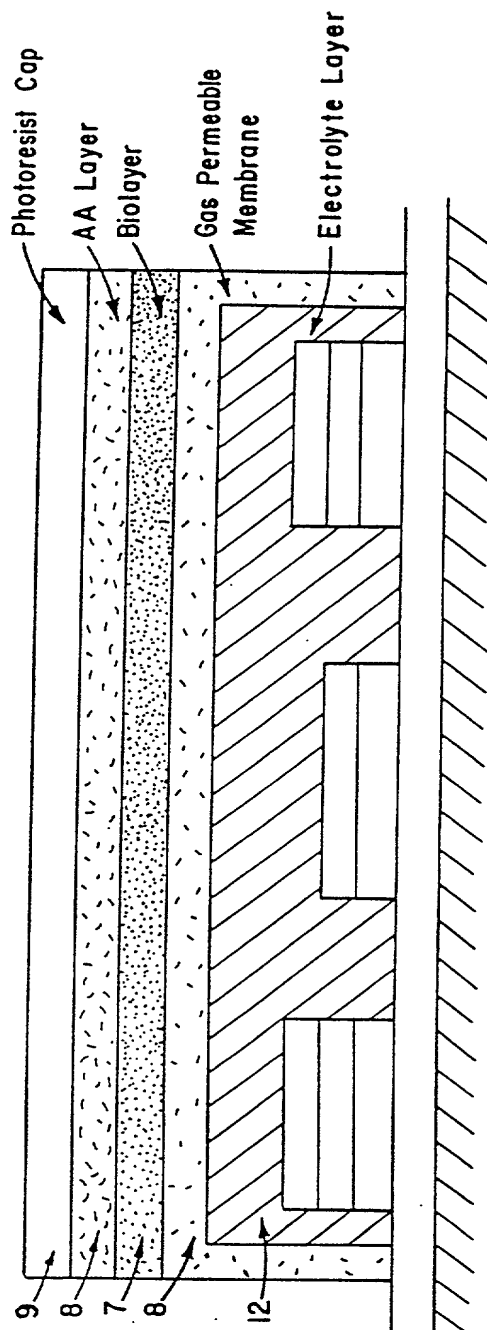
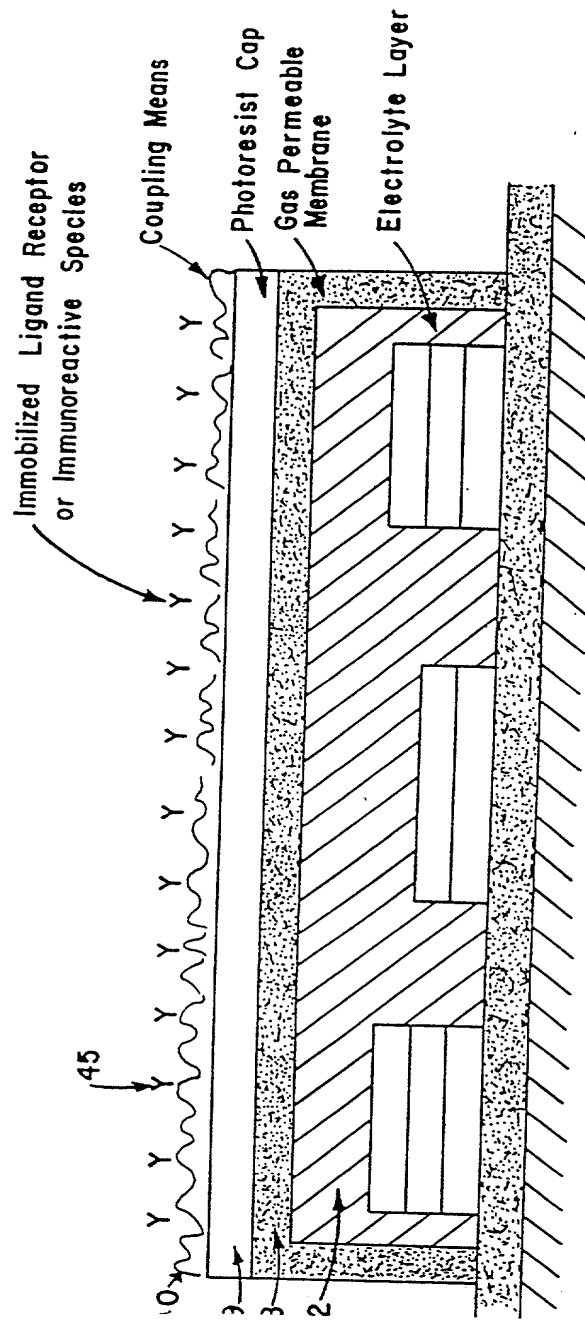


FIG. 8B



As Original Filed

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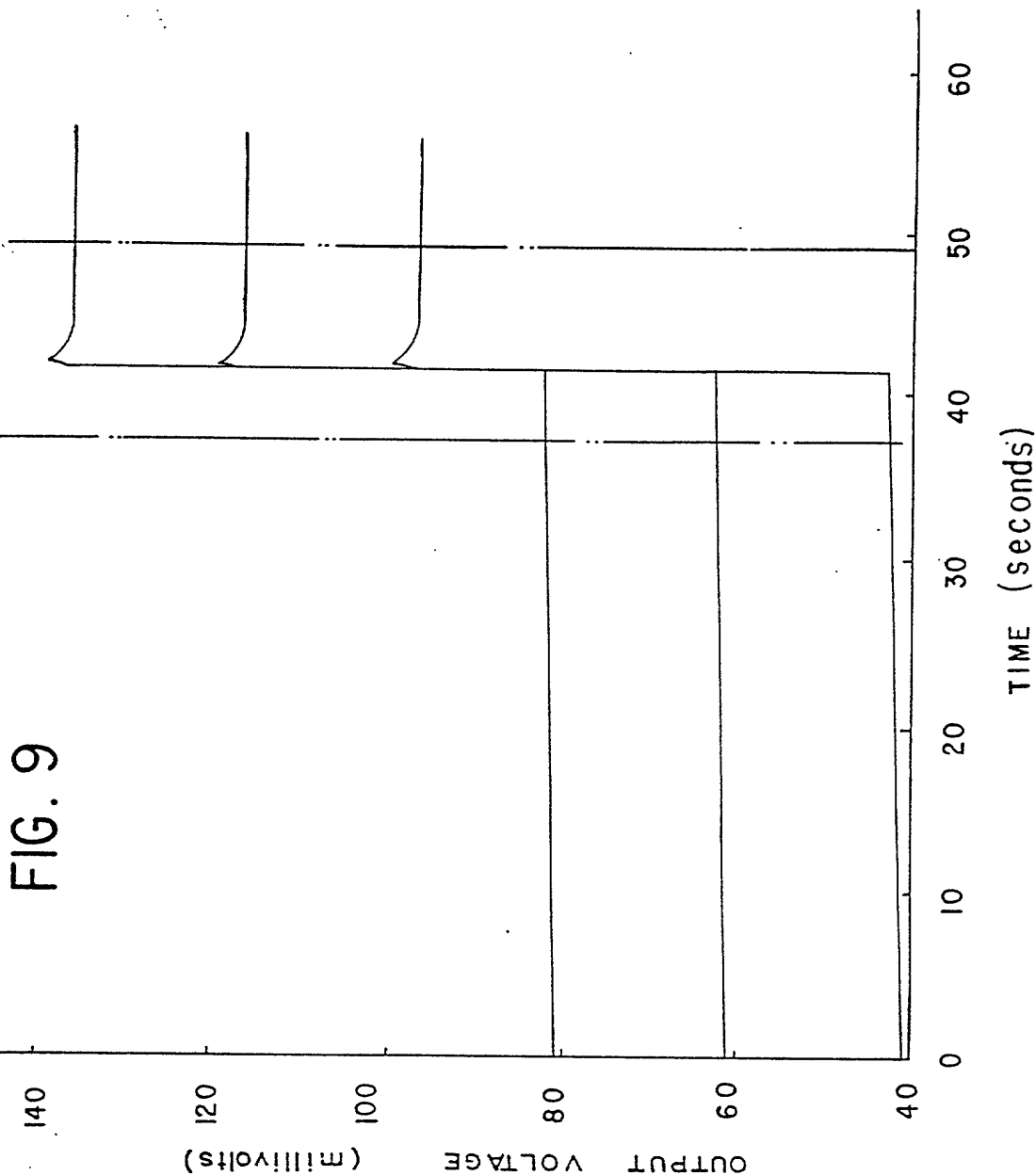
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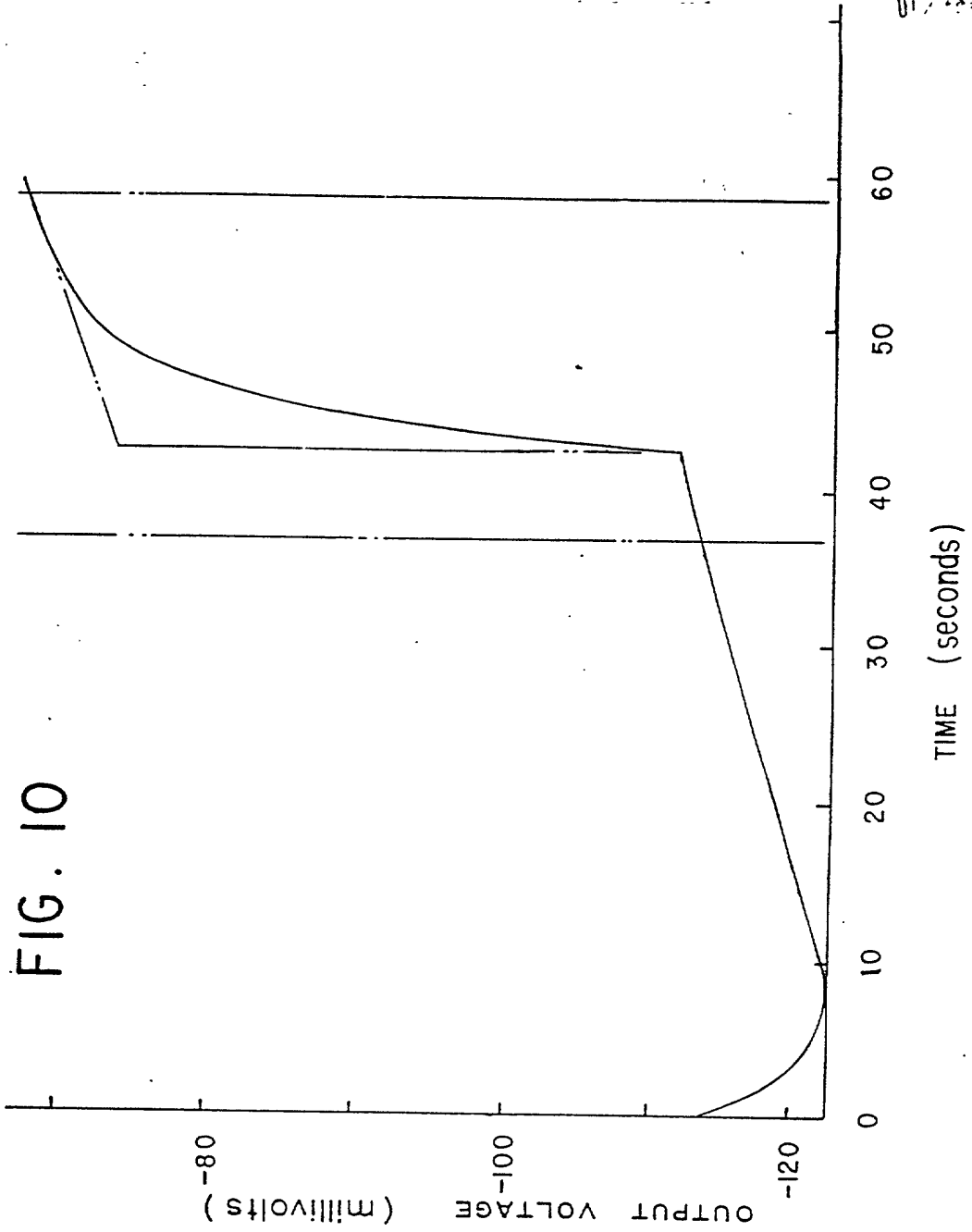


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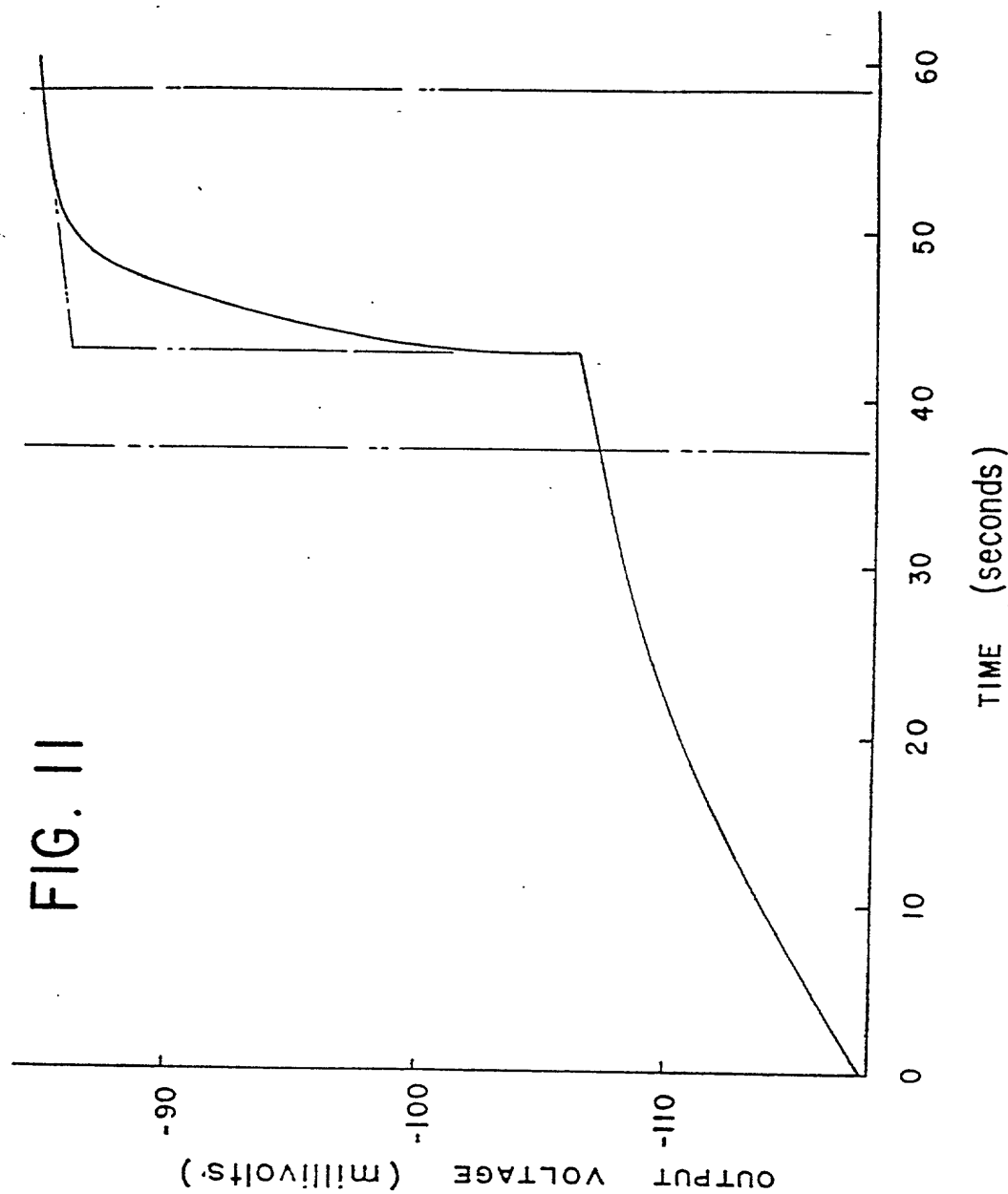
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As Original Filed

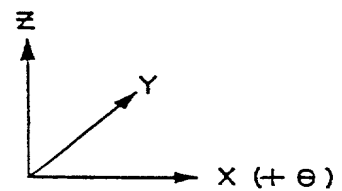
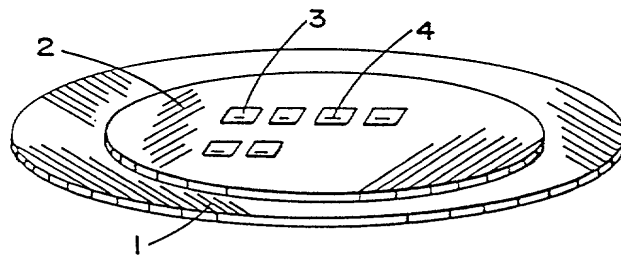
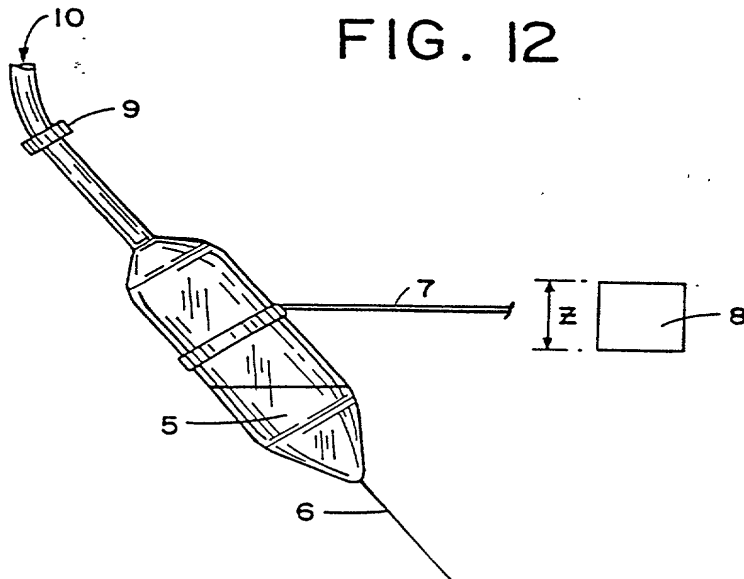
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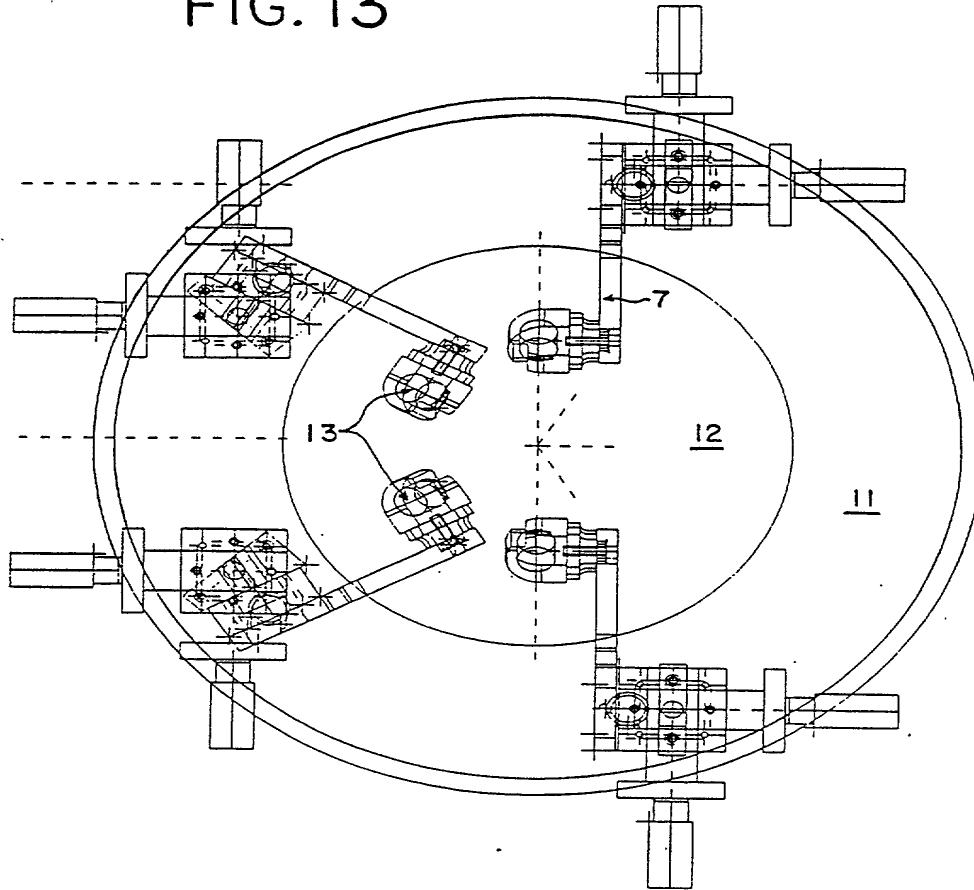
FIG. 12



COMPUTER CONTROLLED
MOVEMENT

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FIG. 13



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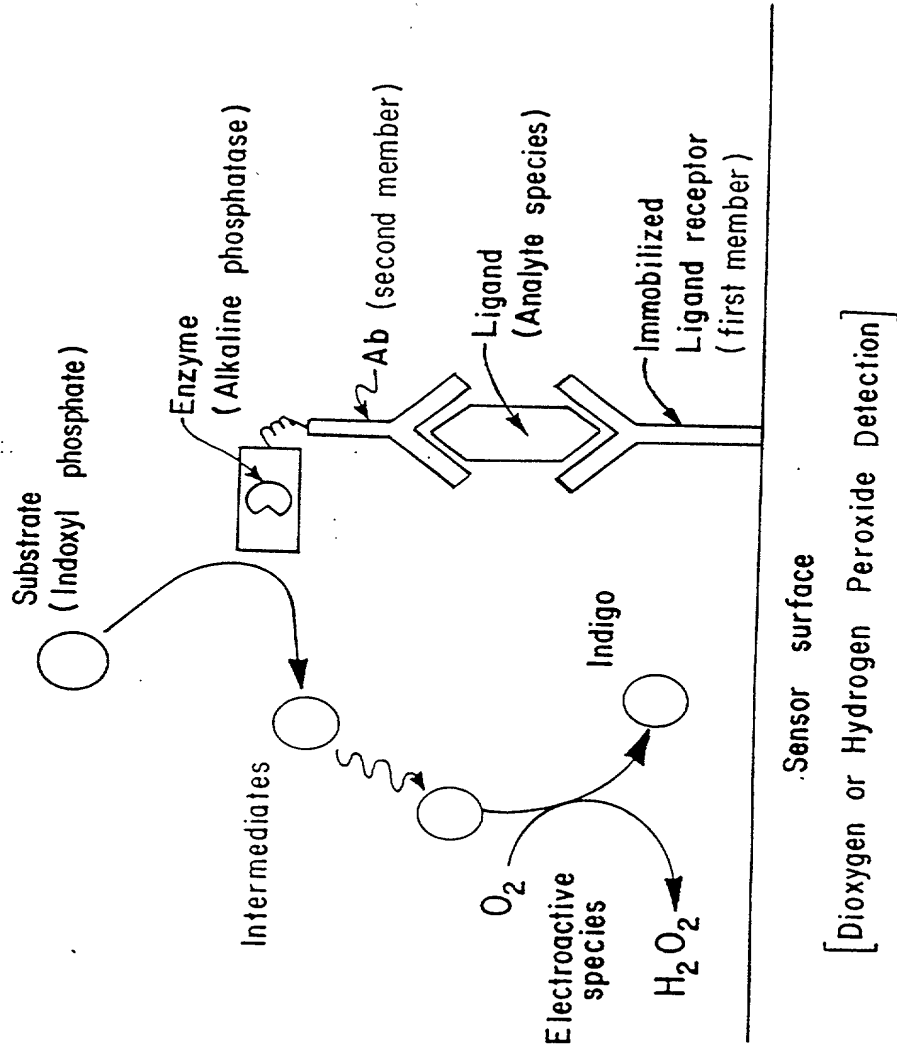


FIG. 14

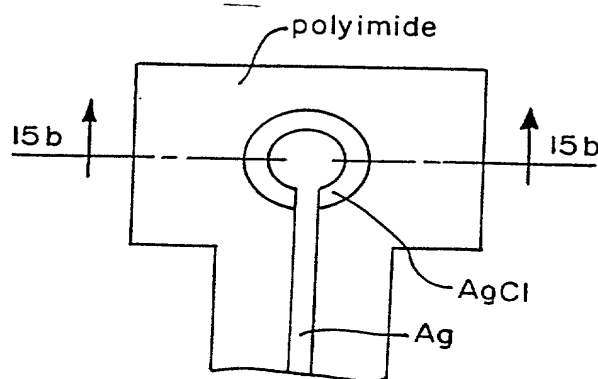


FIG. 15a

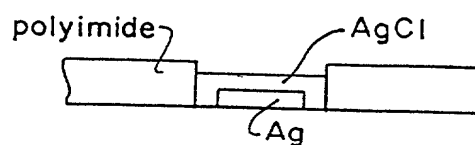


FIG. 15b

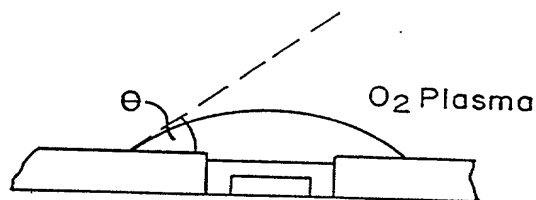


FIG. 15c

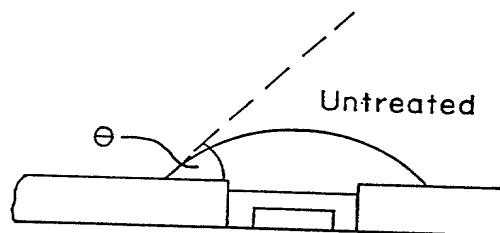


FIG. 15d

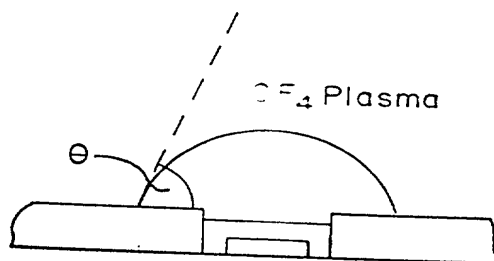


FIG. 15e

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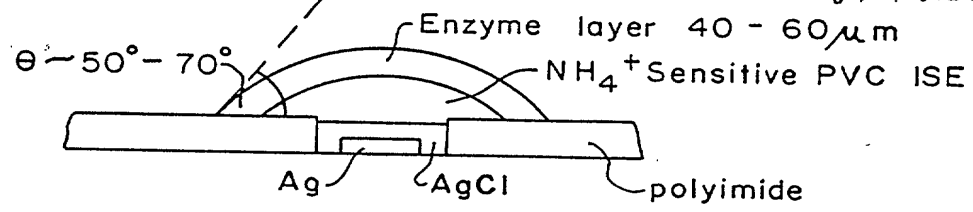


FIG. 16a

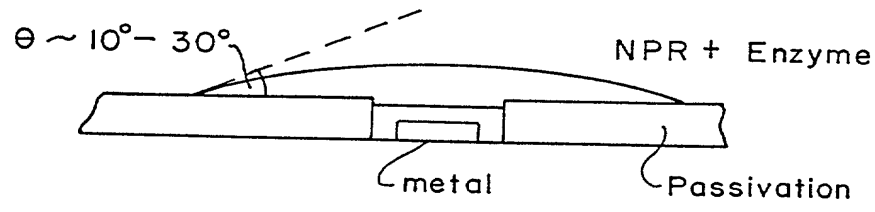


FIG. 16b

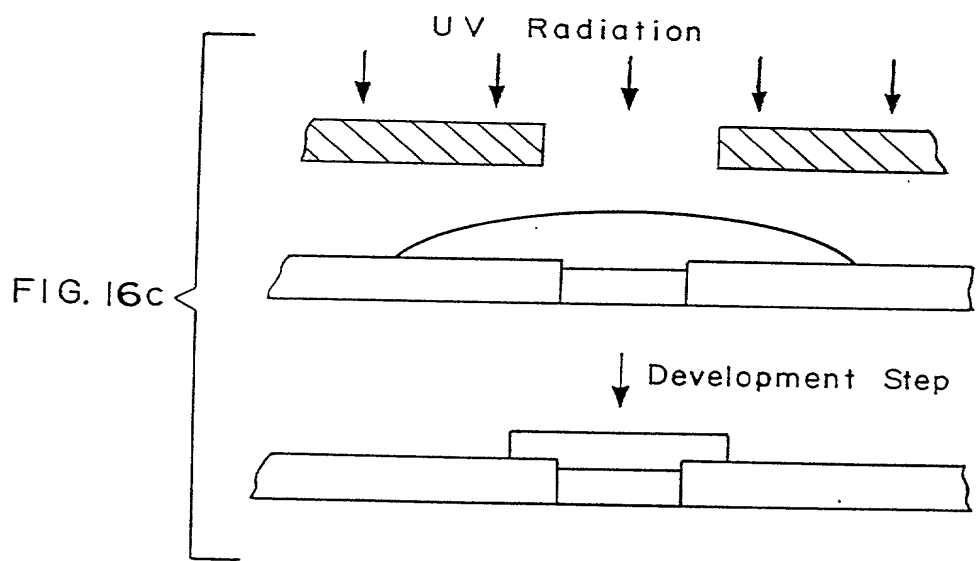


FIG. 16c

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